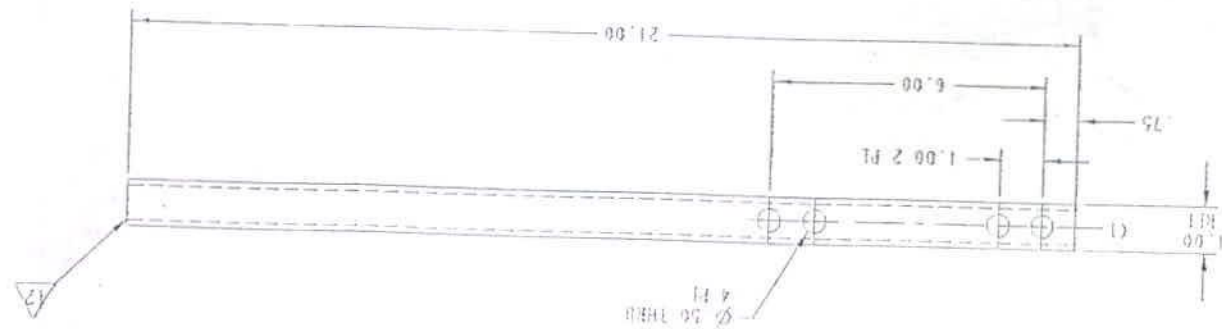
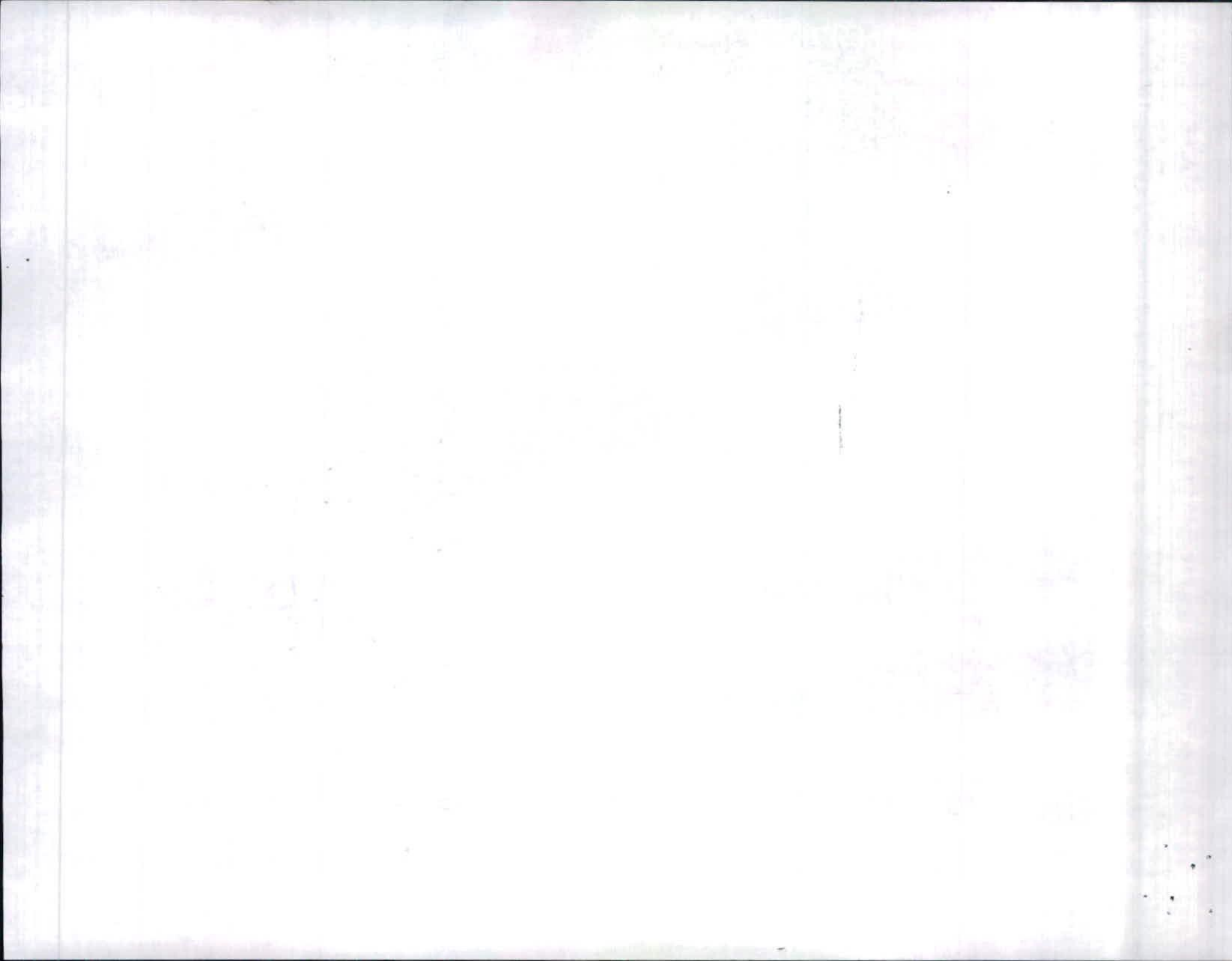


④  
 -239 SQUARE TUBE  
 MATL: 1.00 SQ X .125 WALL, 6061-T6  
 QQ-A-200/8  
 SCALE: 0.500









SPLIT

DART AEROSPACE LTD	Work Order:	24301 B
Description:	Part Number:	p867-43001-239
Dwg:	Qty:	176
		Page of

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	LI	05.09.16	176
2	CVT	cut material per drawing B674301-239 matl M606/T6 1.000x1.000x.125 M18602 <del>1.000x1.000x.125</del>	BC	05.09.24	6/12
3	CVT	drill per drawing B67.43001-239	BC	05.09.24	6/12
4	GL	Inspect Level 5	SD	05.09.24	6/12
5	Stores	Identify + stock	ME	05.09.24	6
6	AC	cost / part 8.04 14.27	SAC	05-10-13	6
7	DC	Inspect Level 21	DI	05/10/11	6
4b	WS	deburr & chamfer holes on tubing	CPL	05.10.03	6/12
4c	WS	pick part -225 (make chamfer 2 sides)	CPL	05-10-03	6/12
4d	WS	weld -225 bushing in -207 tube 2 sides	CPL	05-10-03	6/12
4E	WS	grind flush both sides	FF	05.10.04	6
		<del>identify + stock</del>			
		INSP Level 9	MA	05/10/04	6

Rev	Date	Change	Revised By	Approved